

DIN179

Tolleranze: F7 per \varnothing D2
 n6 per \varnothing D1
 Material: F7 for \varnothing D2
 n6 for \varnothing D1

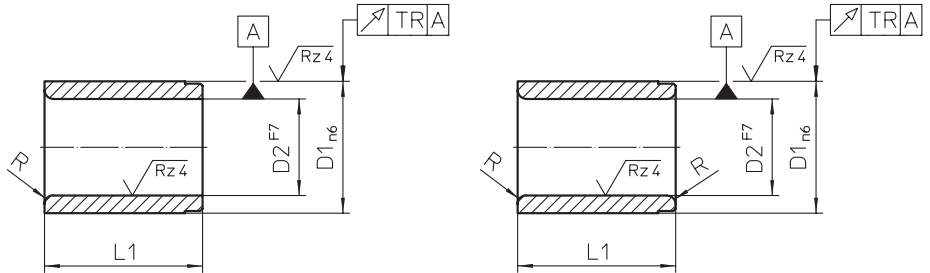
Esecuzione: temprata,
 rinvenuta e rettificata
 Execution: hardened,
 tempered and ground

Durezza: Hrc 58+ 62
 Hardness: Hrc 58+62

Esempio di ordine:
 DIN179 D2xD1xL1

Ordering - example:
 DIN179 D2xD1xL1

BUSSOLE DI FORATURA LONG AND SHORT PIERCING BUSHES



SU RICHIESTA FORMA B
 (raggio interno alle due estremità)

D2	D1	R	L1		
			corta	media	lunga
0,4...1,0	3	1	6	9	-
1,1...1,8	4				
1,9...2,6	5				
2,7...3,3	6		8	12	16
3,4...4,0	7				
4,1...5,0	8				
5,1...6,0	10	1,5	10	16	20
6,1...8,0	12				
8,1...10,0	15	2	12	20	25
10,1...12,0	18				
12,1...15,0	22		16	28	36
15,5...18,0	26				
18,5...22,0	30	3	20	36	45
22,5...26,0	35				
26,5...30,0	42		25	45	56
30,5...35,0	48				

FORO D2 < 15 PROGRESSIONE 0,1
 D2 > 15 PROGRESSIONE 0,5